

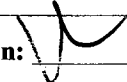
Work Order ID 117279

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117279

Page 1

Item ID: D205-633-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Access-Step (Fits LH or RH) 39 Extended Height Gear Isolair Tank Compatible
 Start Date: 5/23/14 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 5/26/14 Req'd Qty: 4.00 ***4*** Customer:
 Reference: disassemble

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D205-633	C

130 0.00

130

Packaging
 Packaging
 Packaging
 Memo
 PULL FROM STK
 4 X D205-633-015 B21216
 DISASSEMBLE ENTIRELY
 RETURN PARTS TO STK

DAS
06
9-89

MAY 26 2014

140 0.00

140

QC
 Quality Control
 Memo
 QC21- Final Inspection - Work Order Release

140526



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Work Order ID: 117279

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Parent Item: D205-633-015

D205-633-015

Parent Item Name: Heli-Access-Step (Fits LH or RH) 39 Extended Height Gear Isolair Tank Compatible

Start Date: 5/23/14

Required Date: 5/26/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B02.07.31Re-FormatKJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-10A *AN4-10A* Bolt		Purchased	No				Each	49.0000		-4 8 1 m15003			DAS 06 9-89

Location Loc Qty Loc Code

ST355 49

M127815 49

AN4-14A *AN4-14A* Bolt		Purchased	No				Each	711.0000		-4 8 1 B74600			DAS 06 9-89
-------------------------------------	--	-----------	----	--	--	--	------	----------	--	------------------------------------	--	--	-------------------

Location Loc Qty Loc Code

FG 5

122141 5

ST357 16

124221 16

ST515 690

M127044 1

M128324 189

M128769 500

AN44-7A *AN44-7A* Eyebolt		Purchased	No				Each	16.0000		-4 1 3 m17930	1 m8340		DAS 06 9-89
--	--	-----------	----	--	--	--	------	---------	--	------------------------------------	-------------------	--	-------------------

Location Loc Qty Loc Code

ST361 16

m125842 16

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Work Order ID: 117279

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Parent Item: D205-633-015

D205-633-015

Parent Item Name: Heli-Access-Step (Fits LH or RH) 39 Extended Height Gear Isolair Tank Compatible

Start Date: 5/23/14

Required Date: 5/26/14

AN4-5A Purchased No

Each 371.0000

Start Qty: 4.00

Required Qty: 4.00

AN4-5A

BOLT

**

-4
M15247

DAS
06
9-89

Location

Loc Qty

Loc Code

ST355

371

120562

271

m127817

100

AN4-6A Purchased No

Each 2,728.000

AN4-6A

BOLT

**

-12
M16047

DAS
06
9-89

Location

Loc Qty

Loc Code

ST355

600

M128403

600

ST514

2128

M126317

350

M128634

1778

AN4-7A Purchased No

Each 140.0000

AN4-7A

Bolt

**

-8
M16199

DAS
06
9-89

Location

Loc Qty

Loc Code

ST355

140

m126193

140

AN5-14A Purchased No

Each 20.0000

AN5-14A

Bolt

**

-4
M11721

DAS
06
9-89

Location

Loc Qty

Loc Code

ST362

20

m128134

20

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D205-633-015

Parent Item Name: Heli-Access-Step (Fits LH or RH) 39 Extended Height Gear Isolair Tank Compatible

Start Date: 5/23/14

Required Date: 5/26/14

D2022-101

Manufactured No

Each

Start Qty: 4.00
295.0000

Required Qty: 4.00

D2022-101

Spacer

**

-8
B21505

DAS
06
9-89

Location

Loc Qty

Loc Code

ST003

35

113339

35

ST004

260

103016

50

106235

24

107903

80

117874

100

92861

4

98450

2

D2022-103

Manufactured No

Each

92.0000

D2022-103

Spacer

**

-8
B16062

DAS
06
9-89

Location

Loc Qty

Loc Code

ST004

92

104202

22

105601

61

85813

9

D205-633-015

Manufactured No

Each

1.0000

D205-633-015

Heli-Access-Step (Fits LH or RH) 39 Extended Height Gear Isolair Tank Compatible

**

4
B21214

DAS
06
9-89

Location

Loc Qty

Loc Code

fg070

1

13207

1

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D205-633-015

Parent Item Name: Heli-Access-Step (Fits LH or RH) 39 Extended Height Gear Isolair Tank Compatible

Start Date: 5/23/14

Required Date: 5/26/14

D2562-005

Manufactured No

Each

8.0000

Start Qty: 4.00

Required Qty: 4.00

D2562-005

Strut 29.00"

**

~~-4~~ **B23224**

DAS
06
9-89

Location

Loc Qty

Loc Code

ST252

8

43745

5

93910

3

D2563

Manufactured No

Each

0.0000

-4

D2563

Step Weldment Assembly

D2565-301

Manufactured No

Each

3.0000

**

17935/23397/24117

DAS
06
9-89

D2565-301

Strut

**

B20818 B17670 B23226

DAS
06
9-89

Location

Loc Qty

Loc Code

ST253A

3

59624

3

D2565-303

Manufactured No

Each

2.0000

-4

D2565-303

Strut

**

B20849 B23227 B17670

DAS
06
9-89

Location

Loc Qty

Loc Code

ST253A

2

59622

2

D2565-305

Manufactured No

Each

3.0000

D2565-305

Strut

**

B20850 B23228

DAS
06
9-89

Location

Loc Qty

Loc Code

ST253A

3

59619

3

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Parent Item: D205-633-015

D205-633-015

Parent Item Name: Heli-Access-Step (Fits LH or RH) 39 Extended Height Gear Isolair Tank Compatible

Start Date: 5/23/14

Required Date: 5/26/14

D2565-307

Manufactured No

Each

10.0000

Start Qty: 4.00

Required Qty: 4.00

D2565-307

Strut

**

B23229 B20851 B17673

DAS
06
9-89

Location

Loc Qty

Loc Code

ST253A

10

43749

2

59617

8

D2565-309

Manufactured No

Each

5.0000

D2565-309

Strut

**

B20852 B23230 17674

DAS
06
9-89

Location

Loc Qty

Loc Code

ST253A

5

59616

3

93884

2

D3165-1

Manufactured No

Each

1.0000

D3165-1

Support Arm

**

B23234

DAS
06
9-89

Location

Loc Qty

Loc Code

ST201

1

43761

1

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Work Order ID: 117279

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Parent Item: D205-633-015

D205-633-015

Parent Item Name: Heli-Access-Step (Fits LH or RH) 39 Extended Height Gear Isolair Tank
Compatible

Start Date: 5/23/14

Required Date: 5/26/14

MS21042L4

Purchased

No

Each

6,460.000

Start Qty: 4.00

Required Qty: 4.00

MS21042I 4

Locknut

**

-32
415924

DAS
06
9-89

Location

Loc Qty

Loc Code

ST314

50

m124231

6

m126015

12

m126275

32

ST509

6399

m127255

71

m127813

988

m128300

340

m128798

5000

ST518

11

m127376

11

MS21042L5

Purchased

No

Each

1,138.000

**

-8
416941

MS21042I 5

Nut

Location

Loc Qty

Loc Code

GA

1

117611

1

Return2014

8

125684

8

ST315

3

m127304

3

ST509

1126

m127813

500

m128810

626

DAS
06
9-89

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Work Order ID: 117279

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Parent Item: D205-633-015

D205-633-015

Parent Item Name: Heli-Access-Step (Fits LH or RH) 39 Extended Height Gear Isolair Tank Compatible

Start Date: 5/23/14

Required Date: 5/26/14

NAS1149D0463J

~~NAS1149D0463J~~

Purchased

No

Each

5,944.000

Start Qty: 4.00

Required Qty: 4.00

**

-64

m16941

DAS
06
9-89

NAS1149D0463.J

WASHER

AN9602D416

Location

Loc Qty

Loc Code

ST510a

5944

M124778

18

M126221

20

M127813

22

M127904

3000

M128591

1384

M128995

1500

NAS1149D0563J

~~NAS1149D0563J~~

Purchased

No

Each

3,473.000

**

-12

m16527

DAS
06
9-89

NAS1149D0563.J

Washer

AN9602DS16

Location

Loc Qty

Loc Code

GA

201

m125807

201

ST510a

3272

m126319

1272

m128257

2000